



PRODUCT DATA

P-20

PHENOLIC UNIVERSAL PRIMER

Description: A zinc chromate inhibited, phenolic modified universal primer which will not be lifted by vinyl, epoxy or urethane topcoats. May be used as a barrier coating over old alkyd coatings when upgrading system performance.

Typical Uses: Use as a barrier coating over solvent sensitive coatings for high performance topcoats or as a high quality primer over properly prepared steel.

Dry Temperature Limits

Surface Preparation:

Application Equipment: Brush, Roller, Airless or Conventional spray. To obtain maximum edge protection and film build, spray application is recommended.

Application Conditions:

- Noncontaminated surface, free of all oil, grease, mildew, other contamination
- Dry, dust-free metal surface
- Metal temperature above 60 deg.F
- Metal temperature at least 5 deg. above the dew point
- Ambient temperature above 50 deg.F
- Humidity less than 90%
- Material temperature between 60 and 90 deg.F

Primer: *n/a*

Thinner: T-120

Clean Up Solvent: mineral spirits

Safe Application Conditions: Consult MSDS for proper handling, cleanup, disposal, and use of personal protective equipment. Circulate sufficient air to maintain working environment below the PEL and LEL. Apply according to local, state, and federal (OSHA) regulations.

Finish: Flat

Color: Red Oxide

Volume Solids: 39.1% +/- 2%

VOC: 4.42 lbs/gal or 522 gr/liter

Flash Point: 45 deg F

Dry Film Thickness: 2 mils /per coat

Wet Film Thickness: 5.0

Theoretical Coverage: sq ft per gal @ 2.0 mils DFT

Shelf Life Time: 1 year +

Dry Time: 70°F/21°C: To touch- 20 Min. To recoat- 2 Hours

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