



PRODUCT DATA

2011

Acrylic Primer

Description: An inhibitive acrylic water based primer lead and chrome-free metal primer for corrosion protection. Product is designed for ferrous, aluminum and galvanized metal.

Typical Uses: as a primer coat in a 3-coat system to protect ferrous metal surfaces, such as bridges, tanks and structural steel.

Dry Temperature Limits: 160 deg.F

Surface Cleanliness: surface should be clean and dry. Remove as much surface contamination as possible.

Mixing Instructions: mechanical agitation (jiffy power mixer)

Application Equipment: brush, roller, conventional spray or airless spray.

Application Conditions:

- Noncontaminated profile (pretreat and blast contaminated surfaces)
- Dry, dust-free metal surface
- Metal temperature above 35 deg.F for 4 hours after applying
- Metal temperature at least 5 deg. above the dew point
- Ambient temperature above 35 deg.F for 4 hours after applying
- Humidity less than 85%
- Material temperature between 50 and 90 deg.F

Thinner: none required, fresh water, if necessary

Clean Up Solvent: fresh water

Safe Application Conditions: Consult MSDS for proper handling, cleanup, disposal, and use of personal protective equipment. Circulate sufficient air to maintain working environment below the PEL and LEL. Apply according to local, state, and federal (OSHA) regulations.

Finish: low gloss

Color: Brown 30045

Volume Solids: 38.53 +/- 2%

VOC: 1.63 lbs./gal. (193 g/l)

Flash Point: >200 deg.F

Dry Film Thickness: 3 mils

Wet Film Thickness: 8 mils

Theoretical Coverage: 618 sq.ft./gal. @ 1 mil

Induction Time: n/a

Pot Life Time: n/a

Shelf Life Time: 1 year

Dry Time: @ 70 deg.F

Dry to Touch 4 hours

Dry to Recoat 4 hours, if recoating with other Water-Guard product

120 Tremon Street, Gordon Georgia, 31031 800.659-0908 fax no. 478.628.5870

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