



## PRODUCT DATA

# 1380

### VINYL WASH PRIMER

**DESCRIPTION:** For use as a metal pretreatment or conditioner. Provides rust inhibition for steel Promotes adhesion of subsequent topcoats when used in nonferrous metals. May be top coated with all Elite Vinyl Enamels and Urethane Enamels. Conforms to MIL-P-15328.

**Typical Uses:** Binder for stainless steel and galvanized substrates

**Dry Temperature Limits** To 180 Deg. F. (82 Deg. C.) - Intermittent  
To 150 Deg. F. (66 Deg. C.) - Sustained

**Surface Preparation:** May be applied directly to rust free degreased cold rolled steel. Other steel surfaces should be blast cleaned. Nonferrous surfaces must be fully cleaned and oil free.

**Application Equipment:** Brush, Roller, Airless or Conventional spray. To obtain maximum edge protection and film build, spray application is recommended.

**Application Conditions:**

- Noncontaminated surface, free of all oil, grease, mildew, other contamination
- Dry, dust-free metal surface
- Metal temperature above 60 deg.F
- Metal temperature at least 5 deg. above the dew point
- Ambient temperature above 50 deg.F
- Humidity less than 90%
- Material temperature between 60 and 90 deg.F

**Primer:** None. Must be applied to bright metal free of rust, oxides, oils, etc. May be used as a tie coat over inorganic zinc primer.

**Thinner:** Thin up to 50%. Use Elite T-32 only.

**Clean Up Solvent:**

**Safe Application Conditions:** Consult MSDS for proper handling, cleanup, disposal, and use of personal protective equipment. Circulate sufficient air to maintain working environment below the PEL and LEL. Apply according to local, state, and federal (OSHA) regulations.

**Finish:** Flat

**Color:** Green

**Volume Solids:** 10%

**VOC:**

**Flash Point:** 53 Deg. F. (12 Deg. C.) PMC

**Dry Film Thickness:** 0.3 - 0.5 mils  
(Excessive thickness may result in topcoat delamination)

**Wet Film Thickness:**

**Theoretical Coverage:** 320 square feet per gallon @ 0.5 dry mils. The actual coverage will be less depending on application technique, job conditions, and type of surface to be coated.

**Shelf Life Time:**

**Dry Time:** To Touch - 30 minutes  
(AT 75 DEG. F.) Recoat - 1 hour

**MIXING RATIO:** 4 Parts A to 1 Part B

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