



PRODUCT DATA

1280

Acrylic Modified Alkyd High Solids Enamel

Description: Elite 1280 is a Hi Solids, Hi Gloss Acrylic Modified Alkyd, Formulated for fast dry and has good color and gloss retention

Typical Uses: For industrial and commercial use as an OEM coating for trailers, dumpsters, truck bodies, and other metal equipment in mild industrial environments.

Dry Temperature Limits: up 200 deg.F

Surface Preparation: Surfaces should be clean and dry. Remove all oil, grease, mildew or other contamination by solvent or detergent cleaning or other effective means.

Application Equipment: Brush, roller, airless or conventional spray. To obtain maximum edge protection and film build, spray application is recommended.

Application Conditions:

- Noncontaminated surface, free of all oil, grease, mildew, other other contamination
- Dry, dust-free metal surface
- Metal temperature above 40 deg.F
- Metal temperature at least 5 deg. above the dew point
- Ambient temperature above 40 deg.F
- Humidity less than 90%
- Material temperature between 60 and 90 deg.F

Primer: self or any good metal primer

Thinner: Use Elite T-40 or T-33

Clean Up Solvent: Mineral Spirits

Safe Application Conditions: Consult MSDS for proper handling, cleanup, disposal, and use of personal protective equipment. Circulate sufficient air to maintain working environment below the PEL and LEL. Apply according to local, state, and federal (OSHA) regulations.

Finish: High Gloss

Color: Available in a full line of colors.

Volume Solids: 53.0 (+/-) 2% depending on color

VOC: Average 3.30 lbs. /gal, all less than 3.50

Flash Point: 70 deg.F

Dry Film Thickness: 1.5-2.0 mils/coat

Wet Film Thickness: 2-4 mils/coat

Theoretical Coverage: 850 ft. /gal per dry mil

Shelf Life Time: 1 year

Dry Time: @ 75 deg.F (25 deg.C)

Set to Touch 30-45 min.

Tack Handle 2 hours

Dry to Recoat 8 hours

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